

Pecora Synthacalk® P-53+

Primer

Specification Data Sheet



1. BASIC USES

- To help prevent deterioration of porous masonry surfaces.
- To enhance the adhesion of Pecora Synthacalk® GC-2+ sealant to most porous and non-porous surfaces.

2. MANUFACTURER

Pecora Corporation
165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

3. PRODUCT DESCRIPTION

Pecora Synthacalk® P-53+ Primer is a light colored, easy-to-use, synthetic, rubber base primer designed for use with Pecora Synthacalk® GC-2+ sealant. It is quick-drying which allows caulking or sealing operations to proceed in approximately one hour.

PACKAGING

- 30 fl. oz. (887 ml) metal can

4. INSTALLATION

Preparation: It is essential that surfaces be clean, dry and free of all contaminating substances prior to application. Fresh concrete or mortar should be thoroughly cured and dry before application of Pecora Synthacalk® P-53+ Primer.

When resealing surfaces formerly sealed with oil base or other mastics, all traces of old material should be removed. If oil has been absorbed by masonry, sandblasting or cutting back of joints may be necessary.

Brushes, rags and solvents used for cleaning should be free of oil and grease.

Application: Synthacalk® P-53+ Primer can be applied by brush or roller. It should be applied within the confines of the joint. Do not allow primer to splash out of the joint as a slight discoloration of the surrounding surface area may result. It is recommended that the exposed surfaces be masked before applying primer. If area outside of joint is contaminated with Synthacalk® P-53+ Primer, it should be removed immediately with mineral spirits.

Drying Time: Approximately one (1) hour. Pecora Synthacalk® P-53+ Primer should be allowed to dry completely before application of Synthacalk® GC-2+ sealant. If allowed to dry over eight (8) hours, repriming is necessary.

Precautions: Flammable. Keep away from heat, sparks, and flame. Use only in well-ventilated areas. **MAY FORM FLAMMABLE OR EXPLOSIVE VAPOR – AIR MIXTURE DURING USE. MAY CAUSE EYE, SKIN, OR RESPIRATORY TRACT IRRITATION, OR ALLERGIC REACTION.** Do not breathe fumes, dust, vapors, or mist. Keep container closed when not in use. **HARMFUL IF INHALED OR ABSORBED THROUGH SKIN.** Inhalation causes headache, drowsiness, or other effects to the central nervous system. Kidney or liver damage can occur. **CONTAINS MATERIAL THAT MAY ADVERSELY AFFECT THE DEVELOPING FETUS.** Use only with adequate ventilation or wear an appropriate NIOSH-approved respirator. Do not get in eyes, on skin, or on clothing. Wear suitable chemical resistant gloves. Wash thoroughly after handling. **DANGER: HARMFUL OR FATAL IF SWALLOWED. REPEATED CONTACT MAY, WITHOUT SYMPTOMS, INCREASE SUSCEPTIBILITY OF THESE EFFECTS.**

**FOR PROFESSIONAL
USE ONLY.
KEEP OUT OF THE REACH
OF CHILDREN.**

COVERAGE RATES:

Joint Depth	Lineal Feet per 30 ounces (both sides of joint)
1/4"	300
3/8"	225
1/2"	150

Shipping Limitations:

- DOT Classification: Flammable

5. AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at www.pecora.com.

6. WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will

TYPICAL PHYSICAL PROPERTIES

Test Property	Value	Test Procedure
Color	Light amber, almost colorless in a thin film	Pecora
Weight per gallon (lbs./gal.)	8.9	
Specific gravity	1.068	
Non-volatile material (%)	20-25	
Flash Point (°F (°C))	Setflash closed cup 45° (7°)	ASTM D56
Package Stability	One year unmixed in tightly sealed containers	
Cleaning	Mineral Spirits	
VOC g/L	782	ASTM D3960

Pecora be liable for damages other than those expressly stated in this warranty, including but not limited to incidental or consequential damages.

7. TECHNICAL SERVICES

Local Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct job-site inspections. For further information and assistance, please call our Technical Service department at 1-800-523-6688.

8. FILING SYSTEMS

- Sweet's Catalog File: www.sweets.com
- General Building
 - 07100 Waterproofing
 - 07920 Sealants
- Civil Engineering
 - 07100 Waterproofing

